## The Standard

## AUTOMATION AND CONTROLS ENGINEERING TECHNICIAN

### **Overview of the role**

Installing and maintaining hardware and software for automation systems

### **Details of standard**

#### **Occupation summary**

This occupation is found in cross sector (e.g. Automotive, Food & Drink, Oil & Gas, Pharmaceutical, Construction), companies involved in manufacturing (discrete or process), logistics or utilities environments. These employers may be directly involved in these activities or as a provider of services (e.g. systems integration, field service, technical consultancy) to these companies.

The broad purpose of the occupation is twofold.

Where the role is based inside a manufacturing (discrete or process), logistics or utilities environments, a fully competent Automation & Control Engineering Technician will be able to install, maintain, fault find and optimise hardware and software for automation systems.

Where the role is based in a service provider, OEM (Original Equipment Manufacturer) or approved solutions provider in large or SME (Small to Medium Enterprise) companies, the Automation & Control Engineering Technician will be the interface between the vendor and it's customer and will be able to competently provide high quality, engineering services such as installation, commissioning, fault finding (the activity of testing an installation prior to handover) and support.

For both iterations of this role, this would involve the above duties across a range of hardware such as on Programmable Logic Controllers (PLC), Human Machine Interfaces (HMI), robots and Industrial Networks (e.g. PROFIBUS, DeviceNet, PROFINET, ModBus). Use of physical tools, software tools and instruments (e.g. multimeter), are fundamental to carrying out tasks associated with building (e.g. control panels), installing (e.g. site cabling) and maintaining of automation systems.

This occupation will give employers the ability to maintain successful operational capability.

In their daily work, an employee in this occupation will be part of a multi-disciplinary team for example as a

## Automation & Control Engineering Technician Standard

Institute for Apprenticeships & Technical Education

### AUTOMATION & CONTROLS ENGINEERING TECHNICIAN

#### Reference Number: ST0662

#### **Details of standard**

#### **Occupation summary**

INSTITUTE FOR APPRENTICESHIPS

2

Status: Approved for delivery

Approved for delivery: 3 July 2019

does not include EPA period)

Maximum funding: £14000

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Trailblazer contact(s):

Control Systems

LARS Code: 474

and Technical Education

Route: Engineering and manufacturing

Typical duration to gateway: 48 months (this

Employers involved in creating the standard:

Siemens, Amazon, Toyota UK, Bentley Motors,

Mondelez, Omega, Mechatronics international

UK, Bae Systems, Kuka Robotics, Fairfield

EOA Provider: Institute for Apprenticeships

Print the occupational

standard (including PDF)

**Automation and controls** 

engineering technician assessment plan

File size: 660.8 KB

Level:

Version: 1.0

Reference: ST0662

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In their daily work, an employee in this occupation will be part of a multi-disciplinary team for example as a member or leader of a project team, maintenance team, service

ST0662 EPA/01

End-point assessment plan for Automation & Controls Engineering Technician apprenticeship standard

reference number ST0662	assessment (EPA)	N/A				
510662	4	N/A				
Contents						
Order of assessment methods						
Gateway						
Assessment methods						
Weighting of assessment methods						
Roles and responsibilities						
Internal Quality Assurance (IQA)						
Re-sits and re-takes						
Affordability						
Professional body recognition						
Reasonable adjustments						
Mapping of knowledge skills a	nd behaviours (KSBs)					

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## Positioning of the Level 4 standard



## Help in employing an apprentice



## https://www.gov.uk/employing-an-apprentice



https://www.gov.uk/guidance/apprenticeship-funding-rules

Stage	Skills Learning	Plan	Č (	1	Knowledge Learning
	END POINT ASSESSMENT END POINT ASSESSMENT PERIOD		Feb Jan Dec Nov Oct	Year 5	
	GATEWAY ASSESSMENT	- E	Sept	-	
Develop ment Phase		Final year placement	Jul Jun May Apr Mar Feb Jan Dec Nov Oct Sept	Year 4	
	Level 3 PLC systems maintenance course Ethernet/PROFINET Commissioning and Maintenance course PROFIBUS Commissioning and Maintenance course	ong duration placements	Aug Jul Jun May Apr Mar Feb Jan Dec Nov Oct Sept	Year 3	
	Level 2 PLC systems maintenance course Level 1 PLC systems maintenance course	Long durat	Aug Jul Jun May Apr Mar Feb Jan	ig n ay or ar Year b 2	HNC day release Yr2
			Dec		Proposed HNC Electrical and Electronic Engineering - 603/0451/0
		nts	Nov		Unit No. Unit name Level Credits
	CCNSG Safety Passport	Short duration placements	Oct Sept Aug		1   Core - mandatory   Engineering Design   4   15     2   Core - mandatory   Engineering Maths   4   15     3   Core - mandatory   Engineering Science   4   15
	Low Voltage Code of Operation training (with additional assessment)	5	Jul		4 Core - mandatory Managing a Professional Engineering 4 15
Foundation Phase Development	Example PEO units   AUEC2-039 Assembling, Wiring and Testing Electrical Panels/Components Mounted in Enclosures   AUEC2-031 Producing Electrical or Electronic Engineering Drawings using a CAD System   AUEC2-011 Wiring and testing Flectrical Panels/Components Mounted in Enclosures   AUEC2-011 Wiring and testing Electrical Panels/Components Mounted in Enclosures   AUEC2-011 Wiring and testing Electrical Engineering Drawings using a CAD System   AUEC2-001 Wiring and Testing Electrical Equipment and Circuits   AUEC2-009 Maintaining Electrical Equipment/Systems   AUEC2-004 Conducting business improvement activities   AUEC2-003 Using and communicating technical information   AUEC2-002 Working efficiently and effectively in an engineering environment	Block release	Jun May Apr Mar Feb Jan Dec Nov Oct	Year 1	19   Specialist - mandatory   Electrical and Electronic Principles   4   15     15   Option   Automation, Robotics and PLC   4   15     31   Option   Electrical Systems and Fault Finding   4   15

# Example of Direct Entry apprentice program

# Roles & Responsibilities

Employer	Training Provider				
Payment of Levy (0.2% of wage bill >£3million)	Registration of apprentice				
Evaluation of suitability of Apprenticeship Standard	Initial Skills Assessment				
Selection of suitable Training Provider Employers are in the driving seat!	Facilitation of off the job training				
Selection of suitable End Point Assessment Organisation (EPAO)	Claim of levy for fundable training Coaching of apprentice in compiling evidence for end point assessment including regular monitoring and quantification of behaviours				
Decide on a budget – Funding level can be thought of as an offset against total training costs to provide for a competent apprentice.					
Recruitment of suitable apprentices Internal? External? Help from TP?	Monitoring and quantification of 20% off-the-job training				
Contract of employment (allow up to 5 years, EPA is outside the duration of the standard)					
Ensuring relevant on-the-job experience.					
Assign appropriate mentor					
Allowance for 20% off the job training to take place Must be within contracted hours					
Deciding upon suitability of apprentice to progress through Gateway to End Point Assessment.					

# **Typical questions**

What can I spend my Levy on?

- Levy is managed by the Education & Skills Funding Agency (ESFA)
- companies in England can decide how their levy is spent, different rules for devolved nations
- can only be spent with training providers on Register of Approved Training Providers (RoATP),
- subcontractors used by TP and/or specified by an employer for delivery of training must also be on RoATP
- can only be spent on training relevant to the Knowledge, Skills & Behaviours (KSB's) of the standard

Is my funding reduced if my apprentice already has a HNC?

- Yes, this would be deducted from the funding available by your training provider. They will not be able to substitute "other" training against prior mandatory qualifications.

Can I put an apprentice through a HND after the HNC?

- Yes, you cannot use levy funding for this qualification but you can pay for it and undertake it during this apprenticeship. Maybe consider a degree apprenticeship instead?

# Helpful Links

Institute for Apprenticeships & Technical Education <u>https://www.instituteforapprenticeships.org/</u>



https://www.apprenticeships.gov.uk/

🎲 GOV.UK

https://www.gov.uk/topic/further-education-skills/apprenticeships



http://www.gta-england.co.uk/



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